

**FLEXIBLE WATERPROOF FLASHING SYSTEM**

**HIGHLY FLEXIBLE REINFORCED WATERPROOFING SYSTEM  
DURABLE, UV-RESISTANT  
EXCELLENT ADHESION TO MOST ROOFING MATERIALS**

**PRINCIPAL USES:**

Flashings, parapet walls, sealing laps and roofing screws on corrugated or galvanised roofs.

**SURFACE PREPARATION:**

All surfaces must be clean, sound and dry. Remove all loose materials with a wire brush. Metal surfaces should be free of rust. All brickwork surfaces should be plastered to a true, smooth finish.

**APPLICATION:**

**Primer Coat:**

If surface is porous, apply a prime coat using 1 part Pro-Struct 680 Acrylic with 1 part clean water.

**First Coat:**

Apply a generous coat of Pro-Struct 680 liquid by brush or roller at approximately 1 litre/m<sup>2</sup>. While still wet, the Pro-Struct 599 reinforcing fabric is placed into the first coat and is smoothed out carefully, ensuring the fabric is wetted out with no wrinkles.

**Saturation Coat:**

Immediately after fabric has been placed, a second coat of Pro-Struct 680 liquid can now be applied at approximately 0.5 litres/m<sup>2</sup> to fully saturate the membrane from both sides. Allow to touch dry.

**Topcoat:**

A final coat of Pro-Struct 680 liquid can now be applied at approximately 0.3 litres/m<sup>2</sup>.

**CLEANING:**

Clean tools immediately with water.

**CAUTION:**

Always apply during good weather conditions and avoid applying if rains are expected within 12 hours.

**STORAGE:**

Store between 4°C to 43°C

**TYPICAL PROPERTIES AT 25°C**

<b>Finish</b>	Semi Gloss
<b>Colours</b>	Grey, Charcoal, Terracotta and White
<b>Type</b>	Flexible reinforced resin
<b>Drying Time surface</b>	8 to 12 Hours
<b>Volume Solids</b>	42%
<b>Application Temperature</b>	5 to 35°C
<b>Theoretical Coverage</b>	1.8 to 2 litres/m <sup>2</sup> with reinforced membrane
<b>Apply By</b>	Brush or roller
<b>Apply Over</b>	Clean, dry, sound masonry and clean galvanised steel surfaces
<b>Thinner</b>	Water
<b>Total Thickness of Applied System</b>	1 to 1.5mm with Pro-Struct 599 Membrane
<b>VOC Content</b>	6g/l